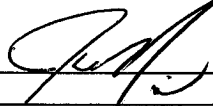
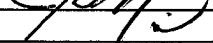


Date: Monday, 7/31/2006 12:50:59 PM  
User: Chantal Lavoie

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CUSHION
<b>Job Number</b> : 28042	
<b>Estimate Number</b> : 10158	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2182B
<b>This Issue</b> : 7/31/2006	<b>Drawing Number</b> : D2182 REV C
<b>S.O. No.</b> : N/A	<b>Project Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Drawing Revision</b> : C
<b>First Issue</b> : N/A	<b>Material</b> : N/A
<b>Type</b> : PURCHASED PARTS	<b>Due Date</b> : 8/7/2006
<b>Previous Run</b> : 24870	<b>Qty:</b> 350 <del>100</del> <b>Um:</b> Each
<b>Written By</b> : 	
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est: B 98.09.21 Re-done KS	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



**Comment:** PURCHASING

Issue P/O: 1758

Extrude per Dwg D2182

CL06108101

350

2.0	10173	NEOPRENE CUSHION
-----	-------	------------------



**Comment:** Qty.: 1.0000 f(s)/Unit Total : 100.0000 f(s)

CUSHION

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

SR 06/28/10

350

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



**Comment:** DIMENSIONAL CHECK

06-08-14

350

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Identify and Stock


Location: ST335

CL06108114

350

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 06/08/17

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Monday, 7/31/2006 12:50:59 PM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUSHION

Job Number: 28042

Part Number: D2182B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



350

Comment: DOCUMENT CONTROL  
Inspection Level 21

SP

06/08/14

Job Completion



CZ06108/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

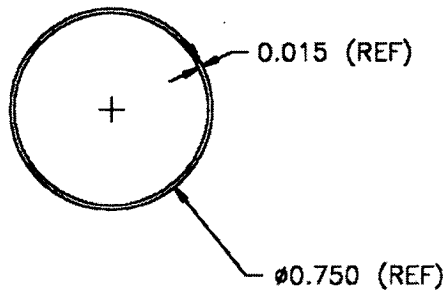
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

RELEASED  
97/05/16 DS

REFERENCE ONLY

350 ft.

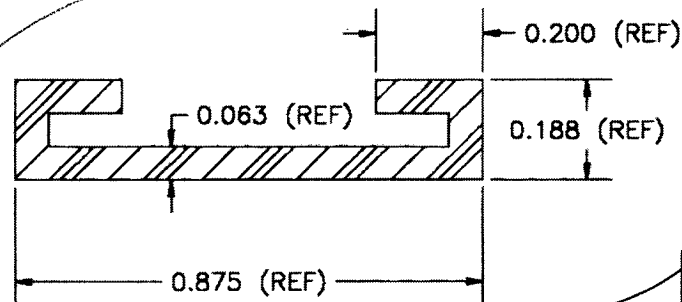
**DART**



D2182-050 HEAT SHRINK  
LENGTH

EG: 3.5 LONG: D2182-035  
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL  
HEAT SHRINKABLE INSULATION SLEEVING

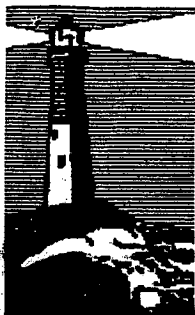


W-WHITE  
B-BLACK  
D2182W050 RUBBER CUSHION  
LENGTH

EG: WHITE 3.5 LONG: D2182W035  
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73  
CONFORMS TO MIL-R-3065

PREPARED <i>KE</i>		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>RM</i>	APPROVED <i>RM</i>	D2182	REV. C
DATE Jan. 6, 1995	TITLE RUBBER CUSHION	SHEET 1 OF 1 SCALE	
B	97:04:07	ADD MATERIAL SPECIFICATION	
C	97:05:14	ADD HEAT SHRINK	



## Avid Products

### CERTIFICATE OF COMPLIANCE

This is to certify that the item(s) listed below shipped on **08/03/06 Purchase Order # PO00001758 Lot # A39590**. Were manufactured and inspected in accordance with applicable drawings and/or specifications, unless noted herein.

Physical and/or chemical test reports of materials used are on file, subject to examination and substantiate conformance with applicable specification requirements.

QUANTITY SHIPPED

350 Ft

PART NUMBER

6004

DESCRIPTION/SPECIFICATION

SANTOPRENE

Jorge Osuna  
JORGE OSUNA  
SHIPPING

08/03/06  
08/03/06

3730 East Southern Avenue 7 Phoenix, Arizona 85040

Phone 602-438-1221 7 Fax 602-437-4117

[www.2mfg.com/avid](http://www.2mfg.com/avid)

